



Block Fonts

# Block Fonts

Use Block fonts to create unique and elaborate embroidery designs.

- View Block fonts sample pictures, available keystrokes, font versions, recommended heights and any special notes for available Block fonts.

Block Fonts


[Block Fonts](#) : 3D Block

## 3D Block

### Available Keystrokes

The following lists the keystrokes available for the 3D Block font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

0 1 2 3 4 5 6 7 8 9

! & , - .

### Font Version

The font version for the 3D Block font is Version A.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the 3D Block font.

#### Recommended Height

#### Value

Minimum

0.51 inches/13 mm

Maximum

1.97 inches/50 mm

### Sewing 3D Block

#### To sew 3D Block:

- 1 Make sure the piece of foam is large enough to cover the entire letter.
- 2 Place foam on top of area to be embroidered.
- 3 Start the machine.
- 4 Sew a few tack down stitches.  
*Keep a close eye on the foam to keep it from moving or getting picked up with the needle.*
- 5 Stop the machine and check to see if the foam has moved.  
*It is not recommended to hold foam while the machine is running.*

- 6 Once foam is tacked down properly, run the lettering as normal.  
*When complete, the foam will either fall off, or should pull off with little effort as all edges have been perforated by the needles.*  
*If foam is not coming off easily, not enough density has been applied. The foam normally takes at least a 2.0 pt. density to perforate completely.*

Block Fonts : 3D Block



Block Fonts : Avante New

## Avante New

The Avante New font is a new and improved version of the Avante font.

# Avante New

### Available Keystrokes

The following lists the keystrokes available for the Avante New font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
à á â ã ä å æ ç è é ê ë ì í î ï ð ñ ò ó ô õ ö ÷ ø ù ú û ü ý þ ÿ  
À Á Â Ã Ä Å Æ Ç È É Ê Ë Ì Í Î Ï  
Ð Ñ Ò Ó Ô Õ Ö × Ø Ù Ú Û Ü Ý Þ ß  
Œ œ Š š Ÿ Ž ž ƒ  
0 1 2 3 4 5 6 7 8 9  
[ \ ] ^ \_ ` { | } ¡ ¢ £ ¤ ¥ ¦ § ¨ « » ° ´ µ · ˆ ˜  
! " # \$ % & ' ( ) \* + , - . / : ; < = > ? @

### Font Version

The font version for the Avante New font is Version 1.

### Recommended Heights

The following are the recommended minimum and maximum heights for the Avante New font.

Recommended Height	Value
Minimum	0.28 inches/7 mm
Maximum	2.05 inches/52 mm



The suggested pull-compensation value is: Absolute=0.2mm.

Block Fonts : Avante New



Block Fonts : Baby Blanket

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## Baby Blanket

# Baby Blanket

### Available Keystrokes

The following lists the keystrokes available for the Baby Blanket font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
0 1 2 3 4 5 6 7 8 9  
! " # \$ % & ' ( ) , . ? @

---

### Font Version

The font version for the Baby Blanket font is Version A.

### Recommended Heights

The following are the recommended minimum and maximum heights for the Baby Blanket font.

Recommended Height	Value
Minimum	0.6 inches/13 mm
Maximum	1.4 inches/35 mm

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To guarantee that all stitches generate in the narrow, pointed parts of letters, do one of the following when sewing out this font at small heights:

- In the Properties panel, check "Ignore minimum stitch height"
- Set the minimum stitch length to a very small value (0.2mm).

Block Fonts : Baby Blanket

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Block Fonts : Baguette

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## Baguette

# Baguette

## Available Keystrokes

The following image displays the keystrokes available for the Baguette font.

### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
 a b c d e f g h i j k l m n o p q r s t u v w x y z  
 0 1 2 3 4 5 6 7 8 9  
 ! " # \$ % ' ( ) \* + , - . / : ; ? @ [ \ ] ^ \_ { } ~ ¨ ª « ¬ ® ¯ ° ± ² ³ ´ µ ¶ · ¸ ¹ º » ¼ ½ ¾  
 À Á Â Ã Ä Å Æ Ç È É Ê Ë Ì Í Î Ï Ñ Ò Ó Ô Õ Ö Ø Ù Ú Û Ü Ý Þ ß  
 à á â ã ä å æ ç è é ê ë ì í î ï ñ ò ó ô õ ö ÷ ø ù ú û ü ý þ ÿ

## Recommended Heights

The following lists the recommended minimum and maximum heights for the Baguette font.

### Recommended Height

### Value

Minimum

0.28 inches/7 mm

Maximum

1.77 inches/45 mm



Use absolute pull-compensation of 0.3 mm at minimum height.

[Block Fonts](#) : Baguette



[Block Fonts](#) : Banco

## Banco

**BANCO**

## Available Keystrokes

The following lists the keystrokes available for the Banco font.

### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
0 1 2 3 4 5 6 7 8 9  
! " \$ % ' ( ) , - . : ; ?  
À Á Â Ã Ä Å Æ Ç È É Ê Ë Ì Í Î Ï Ñ Ò Ó Ô Õ Ö Ù Ú Û Ü Ý  
à á â ã ä å æ ç è é ê ë ì í î ï ñ ò ó ô õ ö ù ú û ü ý

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Baby Blanket font.

Recommended Height	Value
Minimum	0.35 inches/9 mm
Maximum	1.0 inches/25 mm

Block Fonts : Banco



Block Fonts : Beatsville

## Beatsville

**Beatsville**

### Available Keystrokes

The following lists the keystrokes available for the Beatsville font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
0 1 2 3 4 5 6 7 8 9  
! " # \$ % ' ( ) , . ? @

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Baby Blanket font.

Recommended Height	Value
Minimum	0.40 inches/10 mm
Maximum	1.0 inches/25 mm

Block Fonts : Beatsville



## Blackboard



### Available Keystrokes

The following lists the keystrokes available for the Baby Blanket font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
0 1 2 3 4 5 6 7 8 9  
! " # \$ % & ' ( ) , . ? @

---

### Font Version

The font version for the Blackboard font is Version A.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Blackboard font.

#### Recommended Height

#### Value

Minimum

0.31 inches/8 mm

Maximum

1.3 inches/32 mm

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Use Absolute pull-compensation of 0.18mm at minimum height.



## Block



## Available Keystrokes

The following lists the keystrokes available for the Block font.

### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
Å Ä Å Ä Å Æ Ç Ð É Ê Ë Ì Í Î Ï Ñ Ó Ô Õ Ö Ø Ù Ú Û Ü Ý  
å ä å ä å æ ç ð é ê ë ì í î ï ñ ó ô õ ö ø ù ú û ü ý  
0 1 2 3 4 5 6 7 8 9  
! # & , - . ? : / \$ % \* + ; = ( ) \ \_ @  
" ' ,

To display the following font characters, enter the keystroke(s) listed.

### Special Keystrokes

“ ”  
SM®©™  
[ ^ { ] |

## Font Version

The font version for the Block font is Version N.

## Recommended Heights

The following lists the recommended minimum and maximum heights for the Block font.

Recommended Height	Value
Minimum	0.2 inches/5 mm
Maximum	1.38 inches/35 mm



Use 118% pull-compensation at the minimum height.

[Block Fonts](#) : Block



[Block Fonts](#) : Block 2

## Block 2



# Block 2

## Available Keystrokes

The following lists the keystrokes available for the Block 2 font.

### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

a b c d e f g h i j k l m n o p q r s t u v w x y z

À Á Â Ã Ä Å Æ Ç È É Ê Ë Ì Í Î Ï Ñ Ò Ó Ô Õ Ö Ø Ù Ú Û Ü

à á â ã ä å æ ç é è ê ë ì í î ï ñ ò ó ô õ ö ø ß ú û ü

0 1 2 3 4 5 6 7 8 9

! " # \$ % & ' ( ) \* = + , - . / : ; ? @ \

## Font Version

The font version for the Block 2 font is Version D.

## Recommended Heights

The following lists the recommended minimum and maximum heights for the Block 2 font.

### Recommended Height

### Value

Minimum

0.2 inches/5 mm

Maximum

1.38 inches/35 mm



Use 120% pull-compensation at the minimum height.

[Block Fonts](#) : Block 2



[Block Fonts](#) : Block 2 Compact

## Block 2 Compact

# Block 2 Compact

## Available Keystrokes

The following lists the keystrokes available for the Block 2 Compact font.



**Available Keystrokes**

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
Å Á Â Ã Ä Å Æ Ç È É Ê Ë Ì Í Î Ï Ñ Ò Ó Ô Õ Ö Ø Ù Ú Û Ü  
å á â ã ä å æ ç è é ê ë ì í î ï ñ ò ó ô õ ö ø ß ú û ü ü  
0 1 2 3 4 5 6 7 8 9  
! " # \$ % & ' ( ) \* = + , - . / : ; ? @ \

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**Font Version**

The font version for the Block 2 Compact font is Version C.

**Recommended Heights**

The following lists the recommended minimum and maximum heights for the Block 2 Compact font.

**Recommended Height****Value**

Minimum

0.24 inches/6 mm

Maximum

1.38 inches/35 mm



Use 110% pull-compensation at the minimum height.  
Use 100% pull-compensation at the maximum height.

[Block Fonts](#) : Block 2 Compact



[Block Fonts](#) : Block 2 Compact Light

**Block 2 Compact Light**

# Block 2 Comp. Lt

**Available Keystrokes**

The following lists the keystrokes available for the Block 2 Compact Light font.

**Available Keystrokes**

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
À Á Â Ã Ä Å Æ Ç È É Ê Ë Ì Í Î Ï Ñ Ò Ó Ô Õ Ö Ø Ù Ú Û Ü  
à á â ã ä å æ ç è é ê ë ì í î ï ñ ò ó ô õ ö ø ß ú û ü ü  
0 1 2 3 4 5 6 7 8 9  
! " # \$ % & ' ( ) \* = + , - . / : ; ? @ \

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Block 2 Compact Light font.

#### Recommended Height

#### Value

Minimum

0.6 inches/15 mm

Maximum

2.95 inches/75 mm

### Important

- Use 3.5 - 3.8 pts. density setting at minimum size.
- Use 3.0 - 3.4 pts. density setting at maximum size.
- This font will work at slightly larger sizes. Negative Pull-compensation can be added to a degree, -10%. When using in between min. and max. sizes adjust density accordingly. This font is for general application only.
- Do not use this font on spongy fabrics.

[Block Fonts](#) : Block 2 Compact Light



[Block Fonts](#) : Block 2 Light

## Block 2 Light

Block 2 Light

### Available Keystrokes

The following lists the keystrokes available for the Block 2 Light font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
À Á Â Ã Ä Å Æ Ç È É Ê Ë Ì Í Î Ï Ñ Ò Ó Ô Õ Ö Ø Ù Ú Û Ü  
à á â ã ä å æ ç è é ê ë ì í î ï ñ ò ó ô õ ö ø ß ú û ü  
0 1 2 3 4 5 6 7 8 9  
! " # \$ % & ' ( ) \* + , - . / : ; ? @ \

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### Font Version

The font version for the Block 2 Light font is Version C.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Block 2 Light font.

#### Recommended Height

#### Value

Minimum

0.6 inches/15 mm

Maximum

2.95 inches/75 mm

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### Important

- Use 3.5 - 3.8 pts. density setting at minimum size.
  - Use 3.0 - 3.4 pts. density setting at maximum size.
  - This font will work at slightly larger sizes. Negative Pull-compensation can be added to a degree, -10%. When using in between min. and max. sizes adjust density accordingly. This font is for general application only.
  - Do not use this font on spongy fabrics.
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[Block Fonts](#) : Block 2 Light



[Block Fonts](#) : Block 2 New

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## Block 2 New

**Block2 New**

### Available Keystrokes

The following lists the keystrokes available for the Block 2 Light font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
0 1 2 3 4 5 6 7 8 9  
! " # \$ % ' ( ) \* + , - . / : ; ? @ [ \ ] ^ \_ { | } ¡ ¢  
À Á Â Ã Ä Å Æ Ç È É Ê Ë Ì Í Î Ï Ñ Ò Ó Ô Õ Ö Ø Ù Ú Û Ü Ý Þ  
à á â ã ä å æ ç è é ê ë ì í î ï ñ ò ó ô õ ö ø ù ú û ü ý ÿ

### Font Version

The font version for the Block 2 New font is Version C.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Block 2 Light font.

#### Recommended Height

#### Value

Minimum

0.2 inches/5 mm

Maximum

2.0 inches/50 mm

### Special Notes:

- Use Pull Comp. Absolute + 0.14 mm. when working with small letter heights
- Use Quality Control type: Percentage Split Percentage Split Distance: 33%
- Turn on "Automatic Overlap" in Quality Control tab when working with large letter heights

[Block Fonts](#) : Block 2 New



[Block Fonts](#) : Bold Block

## Bold Block

**BOLD BLOCK**

### Available Keystrokes

The following lists the keystrokes available for the Bold Block font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
Å Æ Ø  
0 1 2 3 4 5 6 7 8 9  
" & ' , - .

### Font Version

The font version for the Bold Block font is Version D.

## Recommended Heights

The following lists the recommended minimum and maximum heights for the Bold Block font.

### Recommended Height

### Value

Minimum

0.2 inches/5 mm

Maximum

1.18 inches/30 mm

[Block Fonts](#) : Bold Block



[Block Fonts](#) : Carving

## Carving

## Available Keystrokes

The following lists the keystrokes available for the Carving font.

### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

## Font Version

The font version for the Carving font is Version A.

## Recommended Heights

The following lists the recommended minimum and maximum heights for the Carving font.

### Recommended Height

### Value

Minimum

0.5 inches/12 mm

Maximum

2.0 inches/50 mm



Use Absolute pull-compensation of 0.2 mm at minimum height.  
Using an Absolute pull-comp of 0.2 mm is recommended at maximum height as well.

[Block Fonts](#) : Carving



[Block Fonts](#) : Casual

## Casual



### Available Keystrokes

The following lists the keystrokes available for the Casual font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
0 1 2 3 4 5 6 7 8 9  
! " # \$ % & ' ( ) , . ? @

### Font Version

The font version for the Casual font is Version A.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Casual font

Recommended Height	Value
Minimum	0.4 inches/10 mm
Maximum	1.6 inches/40 mm



Use Absolute pull-compensation of 0.2 mm at minimum height.

[Block Fonts](#) : Casual



[Block Fonts](#) : Charisma

## Charisma


 A large, stylized red cursive font sample that reads "Charisma". The letter 'C' is particularly large and ornate, with a thick, textured stroke.

### Available Keystrokes

The following lists the keystrokes available for the Charisma font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
 a b c d e f g h i j k l m n o p q r s t u v w x y z  
 0 1 2 3 4 5 6 7 8 9  
 ! " # \$ % & ( ) , . : ; ? @

### Font Version

The font version for the Charisma font is Version A.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Charisma font.

#### Recommended Height

#### Value

Minimum

0.28 inches/7 mm

Maximum

2.05 inches/52 mm



Use Absolute pull-compensation of 0.2 mm at minimum height.

[Block Fonts](#) : Charisma



[Block Fonts](#) : Choc Ex

## Choc Ex


 A large, stylized red cursive font sample that reads "Choc Ex". The letters are thick and have a textured, hand-painted appearance.

### Available Keystrokes

The following lists the keystrokes available for the Choc Ex font.



### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
 a b c d e f g h i j k l m n o p q r s t u v w x y z  
 0 1 2 3 4 5 6 7 8 9  
 ! " # \$ % ' ( ) \* + , - . / : ; ? @  
 Å Ä Å Å Å Æ Ç È É Ê Ë Ì Í Î Ï Ñ Ò Ó Ô Õ Ö Ù Ú Û Ü Ý  
 å ä å å å æ ç è é ê ë ì í î ï ñ ò ó ô õ ö ù ú û ü ý ÿ

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Choc Ex font.

Recommended Height	Value
Minimum	0.24 inches/6 mm
Maximum	0.71 inches/18mm



It is recommended that you use absolute pull-compensation of 0.16 mm at minimum height.

Block Fonts : Choc Ex



Block Fonts : Cin Block

## Cin Block

**Cin Block**

### Available Keystrokes

The following lists the keystrokes available for the Cin Block font.

### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
 a b c d e f g e f g h i j k l m n o p q r s t u v w x y z  
 0 1 2 3 4 5 6 7 8 9  
 # ! ? , & " - / \_ \

To display the following font characters, enter the keystroke(s) listed.

### Special Keystrokes



### Font Version

The font version for the Cin Block font is Version C.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Cin Block font.

#### Recommended Height

#### Value

Minimum

0.28 inches/7 mm

Maximum

2.05 inches/52 mm



Use 125% pull-compensation at minimum height.

[Block Fonts](#) : Cin Block



[Block Fonts](#) : Compact

## Compact

Compact

### Available Keystrokes

The following lists the keystrokes available for the Compact font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

a b c d e f g h i j k l m n o p q r s t u v w x y z

À Á Â Ã Ä Å Æ Ç È É Ê Ë Ì Í Î Ï Ñ Ò Ó Ô Õ Ö Ø Ù Ú Û Ü Ý

à á â ã ä å æ ç è é ê ë ì í î ï ñ ò ó ô õ ö ø ù ú û ü ý

0 1 2 3 4 5 6 7 8 9

! \$ ( ) + , . / : ; ? - # % & \* = @

‘ ’ ”

To display the following font characters, enter the keystroke(s) listed.

### Special Keystrokes



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### Font Version

The font version for the Compact font is Version G.

### Recommended Heights

The following are the recommended minimum and maximum heights for the Compact font.

#### Recommended Height

#### Value

Minimum

0.5 inches/13 mm

Maximum

2.56 inches/65 mm

[Block Fonts](#) : Compact



[Block Fonts](#) : Eurostyle New

## Eurostyle New

The Eurostyle New font is a new and improved version of the Eurostyle font.

**Eurostyle New**

### Available Keystrokes

The following lists the keystrokes available for the Eurostyle New font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
À Á Â Ã Ä Å Æ Ç È É Ê Ë Ì Í Î Ï  
Ð Ñ Ò Ó Ô Õ Ö Ø Ù Ú Û Ü Ý Þ ß à á â ã ä å æ ç è é ê ë ì í î ï ð ñ ò ó ô õ ö ø ù ú û ü ý þ ÿ  
0 1 2 3 4 5 6 7 8 9  
[ \ ] ^ \_ ` { | } ; ¢ £ ¤ ¥ ¦ § ¨ « » ¿  
! " # \$ % & ' ( ) \* + , - . / : ; < = > ? @ [ \ ] ^ \_ ` { | } ; ¢ £ ¤ ¥ ¦ § ¨ « » ¿

### Font Version

The font version for the Eurostyle New font is Version 1.



The suggested pull-compensation value is: Absolute=0.2mm.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Eurostyle New font.

**Recommended Height****Value**

Minimum

0.25 inches/6 mm

Maximum

1.58 inches/40 mm

Block Fonts : Eurostyle New



Block Fonts : Fine Point

**Fine Point**
**Available Keystrokes**

The following lists the keystrokes available for the Fine Point font.

**Available Keystrokes**

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
0 1 2 3 4 5 6 7 8 9  
! " & ' , . ?

**Recommended Heights**

The following lists the recommended minimum and maximum heights for the Fine Point font.

**Recommended Height****Value**

Minimum

0.8 inches/20 mm

Maximum

2.8 inches/70 mm



The suggested pull-compensation value is: Absolute=0.2mm.

Block Fonts : Fine Point



Block Fonts : Franklin Bold

## Franklin Bold

# Franklin Bold

### Available Keystrokes

The following lists the keystrokes available for the Franklin Bold font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

a b c d e f g h i j k l m n o p q r s t u v w x y z

Å Æ Ø å æ ø

0 1 2 3 4 5 6 7 8 9

! " & ' , - .

### Font Version

The font version for the Franklin Bold font is Version D.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Franklin Bold font.

Recommended Height	Value
Minimum	0.25 inches/6 mm
Maximum	0.87 inches/22 mm

[Block Fonts](#) : Franklin Bold



[Block Fonts](#) : Full Block

## Full Block

# FULL BLOCK

### Available Keystrokes

The following lists the keystrokes available for the Full Block font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
 0 1 2 3 4 5 6 7 8 9  
 ! # & + , - . / : ; = ? \  
 " ' ,

To display the following font characters, enter the keystroke(s) listed.

### Special Keystrokes

" A C G S Z  
 \_ a c g s z

### Font Version

The font version for the Full Block font is Version D.



Use 110% pull-compensation at minimum height.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Full Block font.

#### Recommended Height

#### Value

Minimum

0.3 inches/8 mm

Maximum

1.38 inches/35 mm

[Block Fonts](#) : Full Block



[Block Fonts](#) : Full Block 2 New

## Full Block 2 New

The Full Block 2 New font is a new and improved version of the Full Block 2 font.

FULL BLOCK 2 NEW

### Available Keystrokes

The following lists the keystrokes available for the Full Block 2 New font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
 0 1 2 3 4 5 6 7 8 9 ! # & , . / : ; ? - '  
 Å Ä Æ E I D Ö Ø Y Þ

### Font Version

The font version for the Full Block 2 New font is Version 2.



The suggested pull-compensation value is: Absolute=0.2mm.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Full Block 2 New font.

#### Recommended Height

#### Value

Minimum

0.3 inches/8 mm

Maximum

2.17 inches/55 mm

[Block Fonts](#) : Full Block 2 New



[Block Fonts](#) : German Block

## German Block

# German Block

### Available Keystrokes

The following lists the keystrokes available for the German Block font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

a b c d e f g h i j k l m n o p q r s t u v w x y z

0 1 2 3 4 5 6 7 8 9

! \$ % & ( ) \* , - . / : ; ? @ = + #

" ' ,

To display the following font characters, enter the keystroke(s) listed.

#### Special Keystrokes



—



Use 125% pull-compensation at minimum height.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the German Block font.

#### Recommended Height

#### Value

Minimum

0.28 inches/7 mm



Maximum

1.77 inches/45 mm

Block Fonts : German Block



Block Fonts : Goblin

## Goblin

### Available Keystrokes

The following lists the keystrokes available for the Goblin font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
0 1 2 3 4 5 6 7 8 9  
! " # \$ % & ' ( ) , . ? @

### Font Version

The font version for the Goblin font is Version A.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Goblin font.



Use Absolute pull-compensation of 0.22 mm at minimum height.

#### Recommended Height

#### Value

Minimum

0.39 inches/10 mm

Maximum

1.6 inches/40 mm

Block Fonts : Goblin



Block Fonts : Gothica

## Gothica



### Available Keystrokes

The following lists the keystrokes available for the Gothica font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
0 1 2 3 4 5 6 7 8 9  
! " # \$ % & ' ( ) , . ? @

### Font Version

The font version for the Gothica font is Version A.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Gothica font.

Recommended Height	Value
Minimum	0.9 inches/22 mm
Maximum	3.0 inches/75 mm



Use Absolute pull-compensation of 0.2 mm at minimum height.

[Block Fonts](#) : Gothica



[Block Fonts](#) : Government Block

## Government Block

# GOVERNMENT BLOCK

## Available Keystrokes

The following lists the keystrokes available for the Government Block font.

### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

0 1 2 3 4 5 6 7 8 9

! # \$ % & + - , . \_

,

To display the following font characters, enter the keystroke(s) listed.

### Special Keystrokes

”

## Font Version

The font version for the Government Block font is Version B.



Use 115% pull-compensation at minimum height.

## Recommended Heights

The following lists the recommended minimum and maximum heights for the Government Block font.

### Recommended Height

### Value

Minimum

0.25 inches/6 mm

Maximum

1.38 inches/35 mm

[Block Fonts](#) : Government Block



[Block Fonts](#) : Humpty Dumpty

# Humpty Dumpty

# HUMPTY DUMPTY

## Available Keystrokes

The following lists the keystrokes available for the Humpty Dumpty font.

### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
 0 1 2 3 4 5 6 7 8 9  
 ! " \$ % & ' ( ) , . : ; ?

## Font Version

The font version for the Humpty Dumpty font is Version A.



Use Absolute pull-compensation of 0.2 mm at minimum height.

## Recommended Heights

The following lists the recommended minimum and maximum heights for the Humpty Dumpty font.

### Recommended Height

### Value

Minimum

0.28 inches/7 mm

Maximum

0.8 inches/20 mm

[Block Fonts](#) : Humpty Dumpty



[Block Fonts](#) : Incisors

## Incisors

# Incisors

## Available Keystrokes

The following lists the keystrokes available for the Incisors font.

### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
0 1 2 3 4 5 6 7 8 9  
! " # \$ % & ' ( ) , . ? @

---

### Font Version

The font version for the Incisors font is Version A.



Use Absolute pull-compensation of 0.2 mm at minimum height.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Incisors font.

#### Recommended Height

#### Value

Minimum

0.6 inches/15 mm

Maximum

1.8 inches/45 mm

---

[Block Fonts](#) : Incisors



[Block Fonts](#) : Ink Blot

---

## Ink Blot

Ink Blot

### Available Keystrokes

The following lists the keystrokes available for the Ink Blot font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
! " ' , .

---

### Font Version

The font version for the Ink Blot font is Version A.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Ink Blot font.

**Recommended Height****Value**

Minimum

0.31 inches/8 mm

Maximum

0.9 inches/23 mm



Use Absolute pull-compensation of 0.18 mm at minimum height.

At minimum height, use the "Ignore minimum stitch height" setting.

Block Fonts : Ink Blot



Block Fonts : Keep Calm

**Keep Calm**

# Keep Calm

**Available Keystrokes**

The following lists the keystrokes available for the Keep Calm font.

**Available Keystrokes**

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

a b c d e f g h i j k l m n o p q r s t u v w x y z

0 1 2 3 4 5 6 7 8 9 ! " # \$ % & ' ( ) \* + , - . / : ; = ? @ \ { } ¢

À Á Â Ã Ä Å Æ Ç È É Ê Ë Ì Í Î Ï Ð Ñ Ò Ó Ô Õ Ö Ø Ù Ú Û Ü Ý Þ ß

à á â ã ä å æ ç è é ê ë ì í î ï ð ñ ò ó ô õ ö ø ù ú û ü ý þ ÿ

To display the following special character, enter the keystroke ^.

**Special Keystrokes**

^

**Recommended Heights**

The following lists the recommended minimum and maximum heights for the Keep Calm font.

### Recommended Height

### Value

Minimum

0.20 inches/5 mm

Maximum

2.36 inches/60 mm



Use Absolute pull-compensation of 0.15 mm for small text.

[Block Fonts](#) : Keep Calm



[Block Fonts](#) : Key Block

## Key Block

**KEY BLOCK**

### Available Keystrokes

The following lists the keystrokes available for the Key Block font.

### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

0 1 2 3 4 5 6 7 8 9

! \$ & ' ( ) + , .

### Font Version

The font version for the Key Block font is Version B.



Use 110% pull-compensation at minimum height.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Key Block font.

### Recommended Height

### Value

Minimum

0.28 inches/7 mm

Maximum

1.46 inches/37 mm

[Block Fonts](#) : Key Block



[Block Fonts](#) : Leggy



## Leggy

LEGGY

### Available Keystrokes

The following lists the keystrokes available for the Leggy font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
0 1 2 3 4 5 6 7 8 9  
! \$ % ' ( ) , . ? @



Lowercase keystrokes create uppercase characters that are slightly smaller than those created by the uppercase keystrokes

### Font Version

The font version for the Leggy font is Version A.



Use Absolute pull-compensation of 0.2 mm at minimum height.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Leggy font.

#### Recommended Height

#### Value

Minimum

0.6 inches/15 mm

Maximum

1.7 inches/43 mm

[Block Fonts](#) : Leggy



[Block Fonts](#) : Lorraine

## Lorraine

# Lorraine

## Available Keystrokes

The following lists the keystrokes available for the Lorraine font.

### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
0 1 2 3 4 5 6 7 8 9  
! " # \$ % & ' ( ) , . ? @

## Font Version

The font version for the Lorraine font is Version A.

## Recommended Heights

The following lists the recommended minimum and maximum heights for the Lorraine font.

Recommended Height	Value
Minimum	0.6 inches/15 mm
Maximum	1.8 inches/50 mm



Use Absolute pull-compensation of 0.18 mm at minimum height.

[Block Fonts](#) : Lorraine



[Block Fonts](#) : Marker

## Marker

# MARKER

## Available Keystrokes

The following lists the keystrokes available for the Marker font.

### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
0 1 2 3 4 5 6 7 8 9  
! " # \$ % & ' ( ) , . ? @



Lowercase keystrokes create uppercase characters that are slightly smaller than those created by the uppercase keystrokes.

### Font Version

The font version for the Marker font is Version A.

### Recommended Heights

The following lists the recommended minimum and maximum heights for the Marker font.

#### Recommended Height

#### Value

Minimum

0.31 inches/8 mm

Maximum

1.0 inches/25 mm



At minimum height, use the "Ignore minimum stitch height" setting.

[Block Fonts](#) : Marker



[Block Fonts](#) : Model Block

## Model Block

**MODEL BLOCK**

### Available Keystrokes

The following lists the keystrokes available for the Model Block font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
À Á Â Ã Ä Å Æ Ç È É Ê Ë Ì Í Î Ï Ñ Ò Ó Ô Õ Ö Ø Ù Ú Û Ü Ý  
0 1 2 3 4 5 6 7 8 9  
! " # \$ % & ' ( ) \* = + , - . / : ; ? @ \

To display the following font character, enter the keystroke listed.

## Special Keystrokes



### Font Version

The font version for the Model Block font is Version G.



Use 115% pull-compensation at minimum height.

### Recommended Heights

The following are the recommended minimum and maximum heights for the Model Block font.

Recommended Height	Value
Minimum	0.25 inches/6 mm
Maximum	1.57 inches/40 mm

[Block Fonts](#) : Model Block



[Block Fonts](#) : Nimbus Sans Condensed

## Nimbus Sans Condensed

# Nimbus Sans Condensed

### Available Keystrokes

The following lists the keystrokes available for the Nimbus Sans Condensed font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

a b c d e f g h i j k l m n o p q r s t u v w x y z

0 1 2 3 4 5 6 7 8 9

! " # \$ % & ' ( ) \* + , - . / : ; = ? @ [ ] { } \ | ¿

À Á Â Ã Ä Å Æ Ç È É Ê Ë Ì Í Î Ï Ð Ñ Ò Ó Ô Õ Ö Ø Ù Ú Û Ü Ý Þ ß

à á â ã ä å æ ç è é ê ë ì í î ï ð ñ ò ó ô õ ö ÷ ø ù ú û ü ý þ ÿ



Use +0.2 mm Absolute Pull-compensation for small letter heights.

The following lists the recommended minimum and maximum heights for the Nimbus Sans Condensed font.

Recommended Height	Value
Minimum	0.24 inches/6 mm
Maximum	3.15 inches/80 mm

<
>
<
>

# VARSITY

The following lists the keystrokes available for the Varsity font.



The Varsity font has two sets of upper case characters: one with serifs and one without. The upper case characters make serifs. The lower case characters makes non-serifs.

ABCDEFGHIJKLMNOPQRSTUVWXYZ  
 abcdefghijklmnopqrstuvwxyz  
 0123456789  
 !"#\$%&'()\*+,-.:/:;=?  
 ¿AAAÄÅÇEEEËIIÎÑOOÖÕUUÜß  
 àáâãäåçèéëëïîïñòóôõöùüü

The font version for the Varsity font is Version C.

The following lists the recommended minimum and maximum heights for the Varsity font.

Recommended Height	Value
Minimum	0.28 inches/7 mm
Maximum	1.38 inches/35 mm

< >